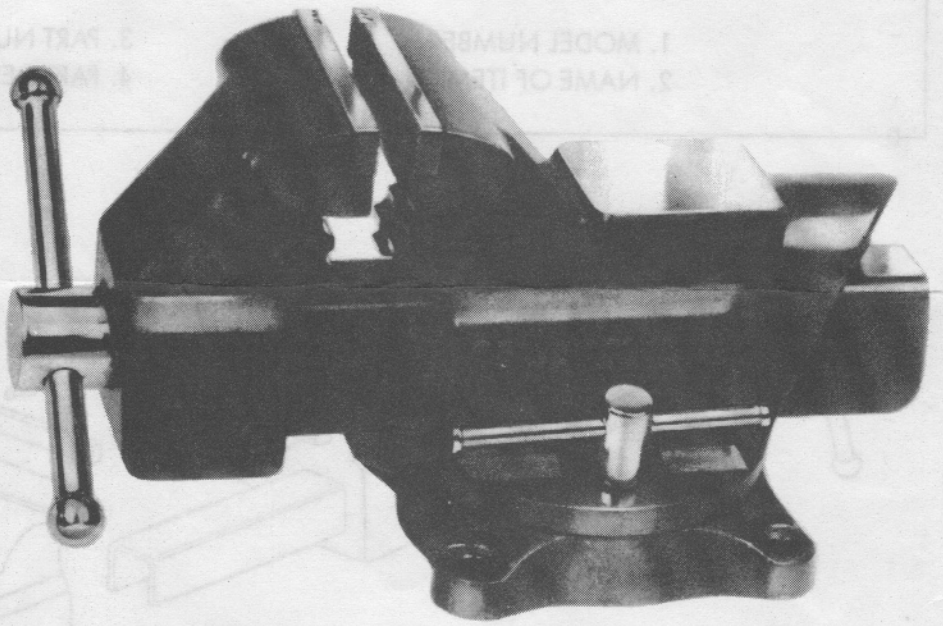
SEARS / CRAFTSMAN®

SEARS
CRAFTSMAN®

owners manual



MODEL NUMBERS

506-51861

506-51865

506-51871

CRAFTSMAN BENCH VISES

repair parts

SEARS, ROEBUCK AND CO., Chicago, IL. 60684
and SEARS CANADA INC., Toronto, Ontario, Canada M5B 2B8

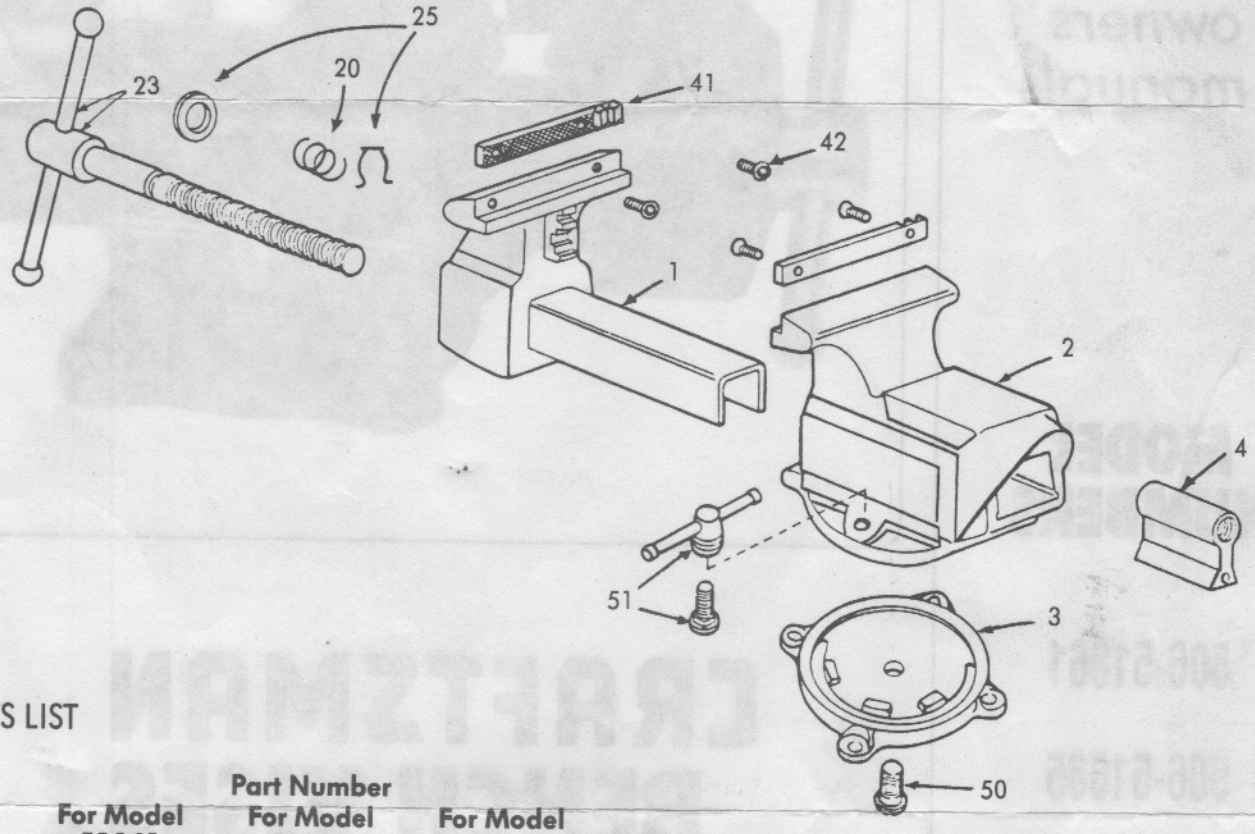
Printed in U.S.A.

HOW TO ORDER REPAIR PARTS
for No. 51861, No. 51865 and No. 51871

All parts listed herein may be ordered from any SEARS, ROEBUCK AND CO. retail or catalog store. If the parts you need are not stocked locally, your order will be electronically transmitted to a Sears Repair Parts Distribution Center for expedited handling.

WHEN ORDERING REPAIR PARTS, ALWAYS GIVE THE FOLLOWING INFORMATION:

1. MODEL NUMBER
2. NAME OF ITEM
3. PART NUMBER
4. PART DESCRIPTION



PARTS LIST

Key No.	Part Number For Model 51861	For Model 51865	For Model 51871	Description
1	51861-01	51865-01	51871-01	Front Jaw, complete with Jaw Face
2	51861-02	51865-02	51871-02	Back Jaw, complete with Jaw Face
3	51861-03	51865-03	51871-03	Swivel Base Plate
4	51861-04	51865-04	51871-04	Main Vise Nut
20	51861-20	51865-20	51871-20	Spring Only (For Vise Screw)
23	51861-23	51865-23	51871-23	Screw and Handle, Spring, Washer and Spring Clip
25	51861-25	51865-25	51871-25	Washer and Spring Clip
41	51861-41	51865-41	51871-41	Pair Jaw Faces, with Screws
42	51861-42	51865-42	51871-42	Mounting Screws only for Jaw Faces (4) Four Mount
50	51861-50	51865-50	51871-50	Center Bolt for Swivel Base
51	51861-51	51865-51	51871-51	Lock Bolt and Nut for Swivel Base

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